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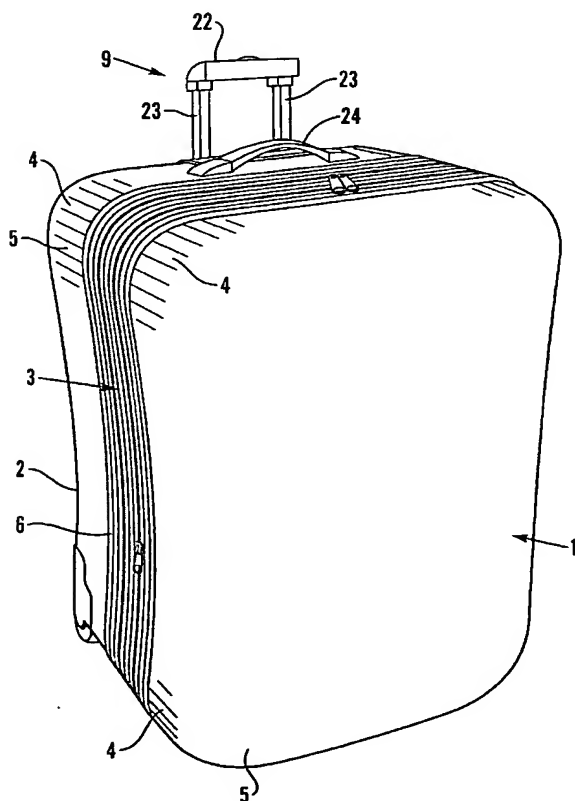
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(54) Title: AN ARTICLE OF LUGGAGE



(57) Abstract: A method of producing an article of luggage characterised by a 'soft' case construction characterised by the steps of moulding from a material exhibiting 'soft' case characteristics lid forming and base forming sections (1, 2) of such construction as to be shape wise self supporting in the absence of a perimeter frame and side, base or back panels whereby the form of the case is established and maintained by the moulded lid and base sections (1, 2); and an article of luggage produced by the method and characterised by a 'soft' case construction including lid and base forming sections (1, 2) of such construction as to be shape wise self supporting in the absence of a perimeter frame and side, base or back panels whereby the form of the case is established and maintained by the moulded lid and base sections (1,2).



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